

FEC CHAIN

CORPORATION

TEL:+81-53-425-4116 , 2162

337 KANAORI-CHO , HAMAMATSU CITY,

SHIZUOKA PRE.,435-0026 JAPAN

FAX:+81-53-425-5122

TEST CERTIFICATE

Distributor:	code #: 1080	distributor's name: ASAO & CO., LTD
Customer:		customer's name: LK HOIST CO.,LTD
Article name: (Application)	Load chain for electric chain hoist	
Spec. standard	<input type="checkbox"/> DIN EN 818-7:2002 , <input type="checkbox"/> JIS B 8812:1999 <input type="checkbox"/> ISO 3077 , <input checked="" type="checkbox"/> FEC	
Material spec.:	SAE15B24(Mn-B steel)	
Finish:	<input checked="" type="checkbox"/> temper-colored, <input type="checkbox"/> zinc-plated, <input type="checkbox"/> coated() <input type="checkbox"/> zinc-phosphated, <input type="checkbox"/> manganese-phosphated <input checked="" type="checkbox"/> oiled, <input type="checkbox"/> no-oiled	
Stamping:	<input type="checkbox"/> FEC standard, <input checked="" type="checkbox"/> customer's request → LK, JAPAN , (Lot #), FEC#	

Product code#:	FCD07121
description:	φ 7.1*P21
quality type	G80/ type-DAT

			Result
Dimension:			
Nominal diameter(dn)	[mm]	7.1 +0.0/-0.3	7.0~7.1
Internal width,min.:	[mm]	8.8	9.2~9.5
external width, max.:	[mm]	23.6	23.4~23.5
Nominal pitch 1 t	[mm]	21.0 +0.3/-0.1	21.0~21.2
5 t	[mm]	-	-
11 t	[mm]	231.0 +0.3/-0.7	230.7~231.3
Diameter at the weld(ds), max.:	[mm]	7.6	7.4~7.5

Mechanical properties:			
Working load limit(WLL), max.:	[kg]	1200	-
(drive mechanism g		-	-
Manufacturing proof force(MPF), min.:	[KN]	40	40
Stress at min. MPF		-	-
Guranteed breaking force(BF), min.:	[KN]	63	67~74
Stress at min. BF		-	-
Total ultimate elongation(A), min.:	[%]	10	13~17
Surface hardness/HV3, min.:	[-]	500	565~616
/HV5, min.:	[-]	-	-
Hardness /HRC, min.:	[-]	-	-
Case depth,min.:	[mm]	0.14	0.18~0.20
Bend deflection(f),min.:	[mm]	no visible defect	OK
Fatigue resistance, min.:	[cycle]	2*10 ⁶	OK

Packing:		
Weight per meter:	[kg/m]	1.1
Length 1	[meter]	200m-60/pcs
2	[meter]	-
Packing	-	Steel barrel

I hereby certify above all is true.

M. Ota

MASAYUKI OTA
Quality Assurance Dept.,
Chief Inspector

issued date: November 20,2009

[Note]