

FEC CHAIN

CORPORATION

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TEST CERTIFICATE

Distributor:	code #: 1080	distributor's name: ASAO & CO., LTD
Customer:		customer's name: LK HOIST CO.,LTD
Article name: (Application)	Load chain for electric chain hoist	
Spec. standard	☐ DIN EN 818-7:2002 , ☐ JIS B 8812:1999 ☐ ISO 3077 , ☒ FEC	
Material spec.:	SAE15B24(Mn-B steel)	
Finish:	☒ temper-colored, ☐ zinc-plated, ☐ coated() ☐ zinc-phosphated, ☐ manganese-phosphated ☒ oiled, ☐ no-oiled	
Stamping:	☐ FEC standard, ☒ customer's request → LK, JAPAN , (Lot #), FEC#	
Product code#:	FCD09528	
description:	φ 9.5*P28	
quality type	G80/ type-DAT	

			Result
Dimention:			
Nominal diameter(dn)	[mm]	9.5 +0.1/-0.5	9.4~9.5
Internal width,min.:	[mm]	11.7	12.1~12.2
external width, max.:	[mm]	31.5	30.9~31.0
Nominal pitch 1 t	[mm]	28.6 +0.36/-0.2	28.6~28.7
5 t	[mm]	-	-
11 t	[mm]	314.6 +1.0/-0.5	314.6~315.5
Diameter at the weld(ds), max.:	[mm]	10.5	10.2~10.3
Mechanical properties:			
Working load limit(WLL), max.:	[kg]	2200	-
(drive mechanism g		-	-
Manufacturing proof force(MPF), min.:	[KN]	70	70
Stress at min. MPF		-	-
Guranteed breaking force(BF), min.:	[KN]	120	128~138
Stress at min. BF		-	-
Total ultimate elongation(A), min.:	[%]	10	13~16
Surface hardness/HV3, min.:	[-]	500	589~616
/HV5, min.:	[-]	-	-
Hardness /HRC, min.:	[-]	-	-
Case depth,min.:	[mm]	0.19	0.25~0.28
Bend deflection(f),min.:	[mm]	no visible defect	OK
Fatigue resistance, min.:	[cycle]	2*10 ⁶	OK

Packing:		
Weight per meter:	[kg/m]	1.96
Length 1	[meter]	100m-/25pcs
2	[meter]	
Packing	-	Steel barrel

I hereby certify above all is true.

M. Ota

MASAYUKI OTA

Quality Assurance Dept.,

Chief Inspector

issued date: November 20,2009

[Note]